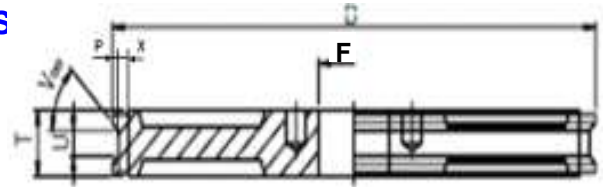


SET MOLE STANDARD PER SAGOME "FA"

STANDARD SET WHEELS FOR "FA" SHAPE

Ø 150 Foro 50 / Hole 50 (mm)



Pos	Vetro Glass	Duezeta Code	Descrizione / Description	Specif. ZZ	Note
U*	3	130007000291	1DD6Y F.50 Ø150 U.01.5 X.3 VETRO 3 GR.MEDIA-K C.ST LEG.SLV1	230 SLV1	Unica standard
U*	4	130007000305	1DD6Y F.50 Ø150 U.02.5 X.3 VETRO 4 GR.MEDIA-K C.ST LEG.SLV1	230 SLV1	Unica standard
2	4	130007000292	1DD6Y F.50 Ø150 U.02.5 X.3 VETRO 4 GR.FINE-F C.ST LEG.SLV1	600 SLV1	
1	5	185008000034	1A1 F.50 Ø150 W.10 X.3 GR.GROSSA-P C.ST LEG.SLV1	100 SLV1	
2	5	130007000293	1DD6Y F.50 Ø150 U.03 X.3 VETRO 5 GR.FINE-K C.ST LEG.SLV1	230 SLV1	
2Alt	5	130007000294	1DD6Y F.50 Ø150 U.03 X.3 VETRO 5 GR.FINE-I C.ST LEG.SLV1	325 SLV1	Opt. Pos.2
**	5	130007000295	1DD6Y F.50 Ø150 U.03 X.3 VETRO 5 GR.FINE-F C.ST LEG.SLV1	600 SLV1	Lucidatura non richiesta
1	6	185008000034	1A1 F.50 Ø150 W.10 X.3 GR.GROSSA-P C.ST LEG.SLV1	100 SLV1	
1Alt	6	200008000044	1A1ST F.50 Ø150 W.10 X.4/6 GR.GROSSA-P C.40 LEG.M99	100 M99	Opt. Pos.1
2	6	130007000296	1DD6Y F.50 Ø150 U.03.5 X.3 VETRO 6 GR.FINE-K C.ST LEG.SLV1	230 SLV1	
2Alt	6	130007000297	1DD6Y F.50 Ø150 U.03.5 X.3 VETRO 6 GR.FINE-J C.ST LEG.SLV1	270 SLV1	Opt. Pos.2
**	6	130007000298	1DD6Y F.50 Ø150 U.03.5 X.3 VETRO 6 GR.FINE-F C.ST LEG.SLV1	600 SLV1	Lucidatura non richiesta
1	8	200008000044	1A1ST F.50 Ø150 W.10 X.4/6 GR.GROSSA-P C.40 LEG.M99	100 M99	
2	8	130007000299	1DD6Y F.50 Ø150 U.05 X.3 VETRO 8 GR.FINE-K C.ST LEG.SLV1	230 SLV1	
1	10	200008000045	1A1ST F.50 Ø150 W.15 X.4/6 GR.GROSSA-P C.40 LEG.M99	100 M99	
2	10	130007000300	1DD6Y F.50 Ø150 U.07 X.3 VETRO 10 GR.FINE-K C.ST LEG.SLV1	230 SLV1	
1	12	200008000045	1A1ST F.50 Ø150 W.15 X.4/6 GR.GROSSA-P C.40 LEG.M99	100 M99	
1Alt	12	185008000035	1A1 F.50 Ø150 W.15 X.3 GR.GROSSA-P C.ST LEG.SLV1	100 SLV1	Opt. Pos.1
2	12	130007000301	1DD6Y F.50 Ø150 U.09 X.3 VETRO 12 GR.FINE-K C.ST LEG.SLV1	230 SLV1	
1	15	185008000036	1A1 F.50 Ø150 W.18 X.3 GR.GROSSA-P C.ST LEG.SLV1	100 SLV1	
2	15	130007000302	1DD6Y F.50 Ø150 U.12 X.3 VETRO 15 GR.FINE-K C.ST LEG.SLV1	230 SLV1	

## PARAMETRI DI LAVORO / WORKING PARAMETERS



Pos.1 (Segm.)

Pos.1  
(Continuous)Pos.2  
(Met.bond)Pos.3  
(Polishing)

Grana / Grit	RPM	Asportazione Removal	Avanzamento / Feed	
	(giri/')		Glass 2÷4mm	Glass 5÷12mm
100 to 120	5000 ÷ 6.500	1÷2 mm	8 ÷ 12 m/min	6 ÷ 12 m/min
230 to 270	5000 ÷ 6.500	0,5÷0,8 mm	6 ÷ 10 m/min	6 ÷ 10 m/min
600	5000 ÷ 6.500	0,1÷0,2 mm	6 ÷ 10 m/min	4 ÷ 6 m/min